

	SYMBOL LEGEND Θ = MINUS DRAFT) = ADDITION REQ'D	AL CONTROL	Drawings to conform to the current revision of the following ANSI standards.			
⊕ = PLUS DRAFT (H) = BRINELL			HARDNESS Y14.3 Multi and sectional view dwgs. Y14.5M Dimensioning and tolerancing				
	TOLERANCES NOT SPECIFIED . XX ±	AUTOCAD REL2008 LT	DO NOT SCAL	_E DRAWIN	MENSIONS		
	. XXX ± ∠(DEG.)±	INCH	Sheet 1	of 2	SCALI	scale 1:12	
	CONFIDENTIAL DISCL This drawing is the pr POWEREX, INC, of the SCOTT F	DRAWN BY	CHECKED BY	APPROVED BY ENGINEERING	MFG/MRKTG		
	and subject to return on demand. Its contents are confidential and must not be		AEK	GES	DMS	TH	
	copied or submitted to outs use or examinat	1/26/12	1/26/12	1/26/12	1/26/12		
35 LBS	MATERIAL N/A		OW		EX		
	5HP CLAW VAC			TION DRIVE, HA			
	JIII CLAW VA	VHC	DWG ND			SIZE	
	60GAL DU	CVP	DTO5	02B	D		
	2		-	1 "	PDT0502BB. dwg		

(5) denotes center of gravity

REV ZONE B-1 ALL

C-1 1 ALL

D-1 ALL

D-2 1 ALL

E-1 ALL

F-1 ALL

J-1 ALL

J-1 ALL

REVISION

RELEASE TO PRODUCTION

UPDATED PANEL MOUNTING ADDED PBMI SHEETS

REMOVED INLET BALL VALVE

ADDED SIGHT GAUGE

ADDED CENTER OF GRAVITY INFORMATION 4/3/12 22723 AEK GES

CHANGED DUTLET MANIFOLD TO 2" 1/2/15 PXEC0096 AEK GES

G-1 2 C5 MOVED VAC SWITCH MANIFOLD TO CORRECT LOCATION 12/28/12 22723 AEK DMS H-1 ALL MADE HIGH TEMP STANDARD ON BASIC CONTROLS 12/11/14 PXEC0048 AEK GES CHANGED DUTLET MANIFOLD TO 2" 1/2/15 PXEC0096 AEK GES

K-1 1 ALL UPDATED TO PUMP WITH NEMA RATED MOTOR 6/27/16 PXEC0149 AEK GES

1/26/12 22722 AEK GES

2/7/12 22723 AEK GES

3/27/12 22723 AEK GES

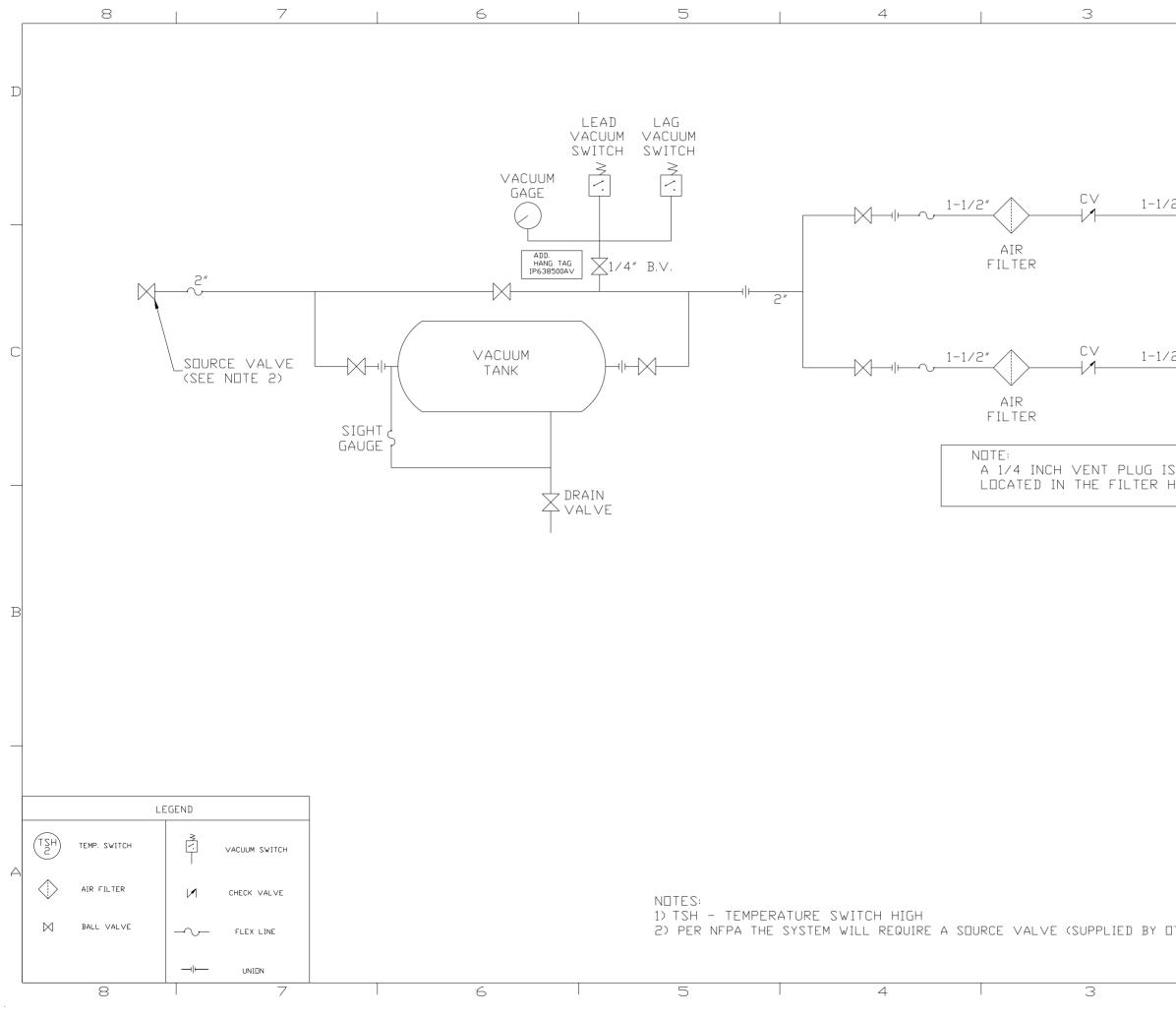
5/8/12 22725 AEK GES

9/19/12 PXEC0019 AEK DMS

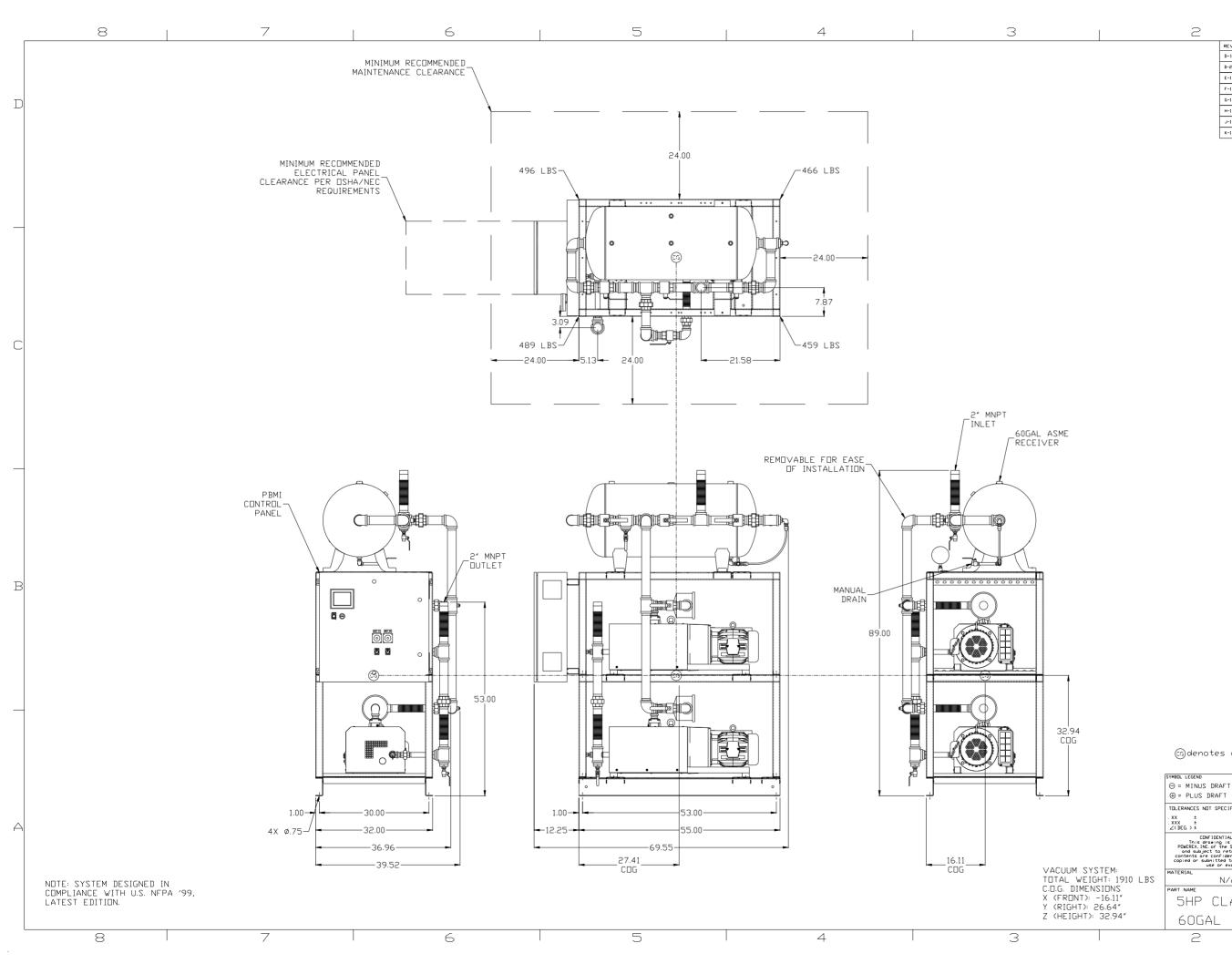
D

С

В



	~				_				
	2								1
		REV ZONE B-1 ALL		RE∨ISION	DATE 1/26/12	ECN 22722	NAME AEK	CHK D GES	1
		C-1 1 ALL		PANEL MOUNTING	2/7/12	22723	AEK	GES	1
		D-1 ALL		D PBMI SHEETS	3/27/12	22723	AEK	GES	1
		D-2 1 ALL	ADDED CENTER	OF GRAVITY INFORMATION	4/3/12	22723	AEK	GES	1
		E-1 ALL	REMOVED	INLET BALL VALVE	5/8/12	22725	AEK	GES] _
		F-1 ALL	ADDE	D SIGHT GAUGE	9/19/12	PXEC0019	AEK	DMS] -
				MANIFOLD TO CORRECT LOCATI	_	22723	AEK	DMS	
		H-1 ALL		TANDARD ON BASIC CONTROLS	12/11/14	PXEC0048	AEK	GES	-
		J-1 ALL		TLET MANIFOLD TO 2"	6/27/16	PXEC0096	AEK	GES	-
		K-1 1 ALL	UPDATED TO POME	° WITH NEMA RATED MOTO	6/2//16	PXEC0149	AEK	GES	-
VAC. PUMP #1 VAC. PUMP #2	TSH TSH)	" "						
JUSING.									
									E
HERS).	SYMBOL LEGEND ⊖ = MINUS DRA TOLERANCES NOT S XX ± XXX ± CDF ID This draw r POWEPEX, INC. OF coord subject t coord of subnit USF t MATERIAL PART NAME	PECIFIED // PECIFIED // ENTIAL DISCLOSU ng is the prope the SCOIT FETZ o return on der fridential and	mana. Its must not be	HARDNESS NY DU NUT SCALE Sheet 2 of Brawn By AEK 1/26/12 1/	2 GES (26/12 1	s. d section f GR D SC/ PPROVED 1 NGINEERIM DMS /26/1	al vier toleran JIMENS ALE 1: BY NG MFG/ 2 1/2	drigs. nc:ng IDNS 12 мкктс TH 26/12	
	DUPLEX (150 PRODUCTION Ph: 888-769	DRIVE, HARF -7979 FAX	RISON, OH (513) 367	10 45030 -3125	SIZE	
		SCHEMA		CVPD	T050)2B		D	



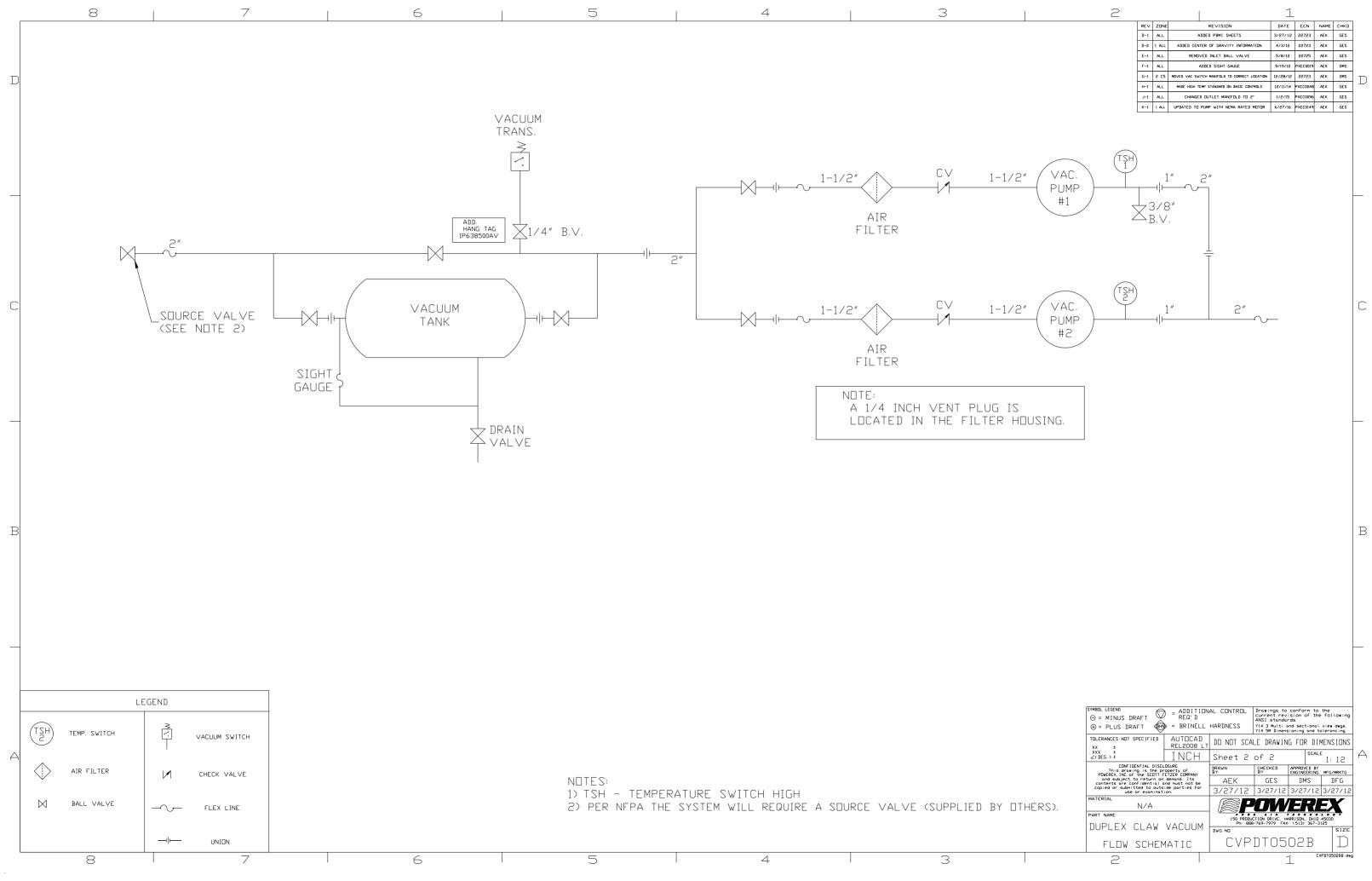
	SYMBOL LEGEND Θ = MINUS DRAFT ϕ = ADDITION REQ'D				NAL CONTROL Drawings to conform to the current revision of the followin ANSI standards.				
	⊕ = PLUS DRAFT (HT) = BRINELL H			HARDNESS	vien dags. olerancing				
	TDLERANCES NOT SPECIFIED .XX ± .XXX ± ∠(DEG.)±		AUTOCAD REL2008 LT	DO NOT SCA	ALE DRAWING FOR DIMENSI				
			INCH	Sheet 1	of 2	SCAL	E 1:12	A	
	CDNFIDENTIAL DISCLOSURE This drawing is the property of POWEREX.INC.of the SCDIT FEIZER COMPANY			DRAWN BY	CHECKED BY	APPROVED BY ENGINEERING			
	and subject to return on demand. Its contents are confidential and must not be		AEK	GES	DMS	DFG			
	copied or submitted to outside parties for use or examination.			3/27/12	3/27/12	3/27/12	3/27/12		
BS	MATERIAL N/A				OW		EX		
	5HP CLAW VAC			TION DRIVE, H		45030			
			VHC	DWG ND			SIZE		
	60G	AL DUI	PLEX	CVP	DTO5	02B	D		
	2				-	1 "	/PDT0502BB. dwg)	

(c5) denotes center of gravity

				1				
REV	ZONE	REVI	SION	DATE	ECN	NAME	СНКД	
D-1	ALL	ADDED PBM	I SHEETS	3/27/12	22723	AEK	GES	
D-5	1 ALL	ADDED CENTER OF GR	AVITY INFORMATION	4/3/12	22723	AEK	GES	
E-1	ALL	REMOVED INLET	BALL VALVE	5/8/12	22725	AEK	GES	
F-1	ALL	ADDED SIGH	IT GAUGE	9/19/12	PXEC0019	AEK	DMS	
G-1	5 C2	MOVED VAC SWITCH MANIFO	LD TO CORRECT LOCATION	12/28/12	22723	AEK	DMS	1 7
н-1	ALL	MADE HIGH TEMP STANDAR	D DN BASIC CONTROLS	12/11/14	PXEC0048	AEK	GES	L
J-1	ALL	CHANGED DUTLET	MANIFOLD TO 2"	1/2/15	PXEC0096	AEK	GES	
к-1	1 ALL	UPDATED TO PUMP WITH	H NEMA RATED MOTOR	6/27/16	PXEC0149	AEK	GES	

В

С



			1			
ΕV	ZONE	REVISION	DATE	ECN	NAME	СНКД
-1	ALL	ADDED PBMI SHEETS	3/27/12	22723	AEK	GES
-5	1 ALL	ADDED CENTER OF GRAVITY INFORMATION	4/3/12	22723	AEK	GES
-1	ALL	REMOVED INLET BALL VALVE	5/8/12	22725	AEK	GES
-1	ALL	ADDED SIGHT GAUGE	9/19/12	PXEC0019	AEK	DMS
-1	5 C2	MOVED VAC SWITCH MANIFOLD TO CORRECT LOCATION	12/28/12	22723	AEK	DMS
-1	ALL	MADE HIGH TEMP STANDARD DN BASIC CONTROLS	12/11/14	PXEC0048	AEK	GES
-1	ALL	CHANGED DUTLET MANIFOLD TO 2"	1/2/15	PXEC0096	AEK	GES
-1	1 ALL	UPDATED TO PUMP WITH NEMA RATED MOTOR	6/27/16	PXEC0149	AEK	GES