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$\Theta = MINUS DRAFT$	) = ADDITION REQ'D	IAL CONTROL Drawings to conform to the current revision of the following ANSI standards.					
⊕ = PLUS DRAFT	HARDNESS	HARDNESS Y14.3 Multi and sectional view dwgs. Y14.5M Dimensioning and tolerancing					
TOLERANCES NOT SPECIFIED . XX ±	AUTOCAD REL2008 LT	DO NOT SCA	LE DRAWIN	IG FOR	2 DI	MENSIONS	
. XXX ± ∠(DEG.)±	INCH	Sheet 1	of 2		SCALI	1:12	
CONFIDENTIAL DISCL This drawing is the pr POWEREX, INC, of the SCOTT F	DRAWN BY	CHECKED BY	APPROV		MFG/MRKTG		
and subject to return on demand. Its contents are confidential and must not be		GES	DMS	JE	С	CT	
copied or submitted to outs use or examinat		11/26/12	1/2/13	1/2	/13	1/2/13	
MATERIAL N/A			OW		- / -	EX	
3HP LAB VACU		TION DRIVE, H					
3HP LAB VALU	014 800	DWG ND				SIZE	1
DUPLEX TANK M	LV	VDO3	03				
2			-	1		LVVD0303B. dwg	,

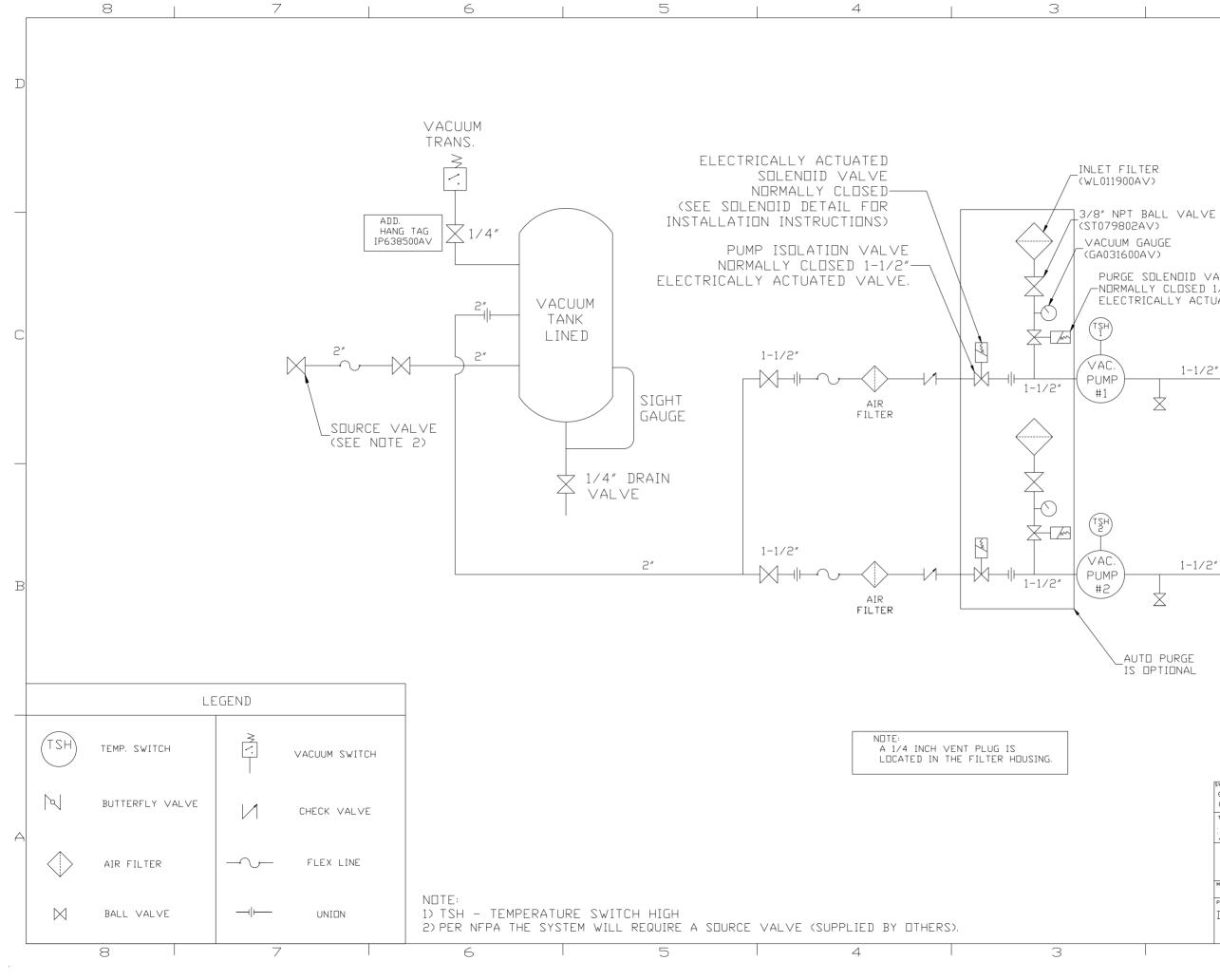
NOTE: AUTO PURGE IS OPTIONAL.

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	REV	ZONE	REVISION	DATE	ECN	NAME	СНКД		
	B-1	ALL	RELEASE TO PRODUCTION	1/2/13	PXEC0003	GES	DMS		
	C-1	1 ALL	UPDATED TO RA SERIES PUMP	10/3/16	PXEC0148	AEK	GES		
	D-1	1 ALL	ADDED LINING NOTE TO TANK	4/13/18	PXEC0229	MAH	GES		

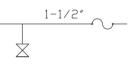
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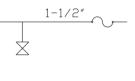
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SYMBOL LEGEND $\Theta$ = MINUS DRAFT	) = ADDITION REQ'D	AL CONTROL	Drawings to current rev ANSI standa	ision of t	to the the following
⊕ = PLUS DRAFT	➡ = BRINELL	HARDNESS	Y14.3 Multi o Y14.5M Dimens		
TOLERANCES NOT SPECIFIED	AUTECAD REL2008 LT	DO NOT SCA	LE DRAWIN	IG FOR D	IMENSIONS
. XXX ± ∠(DEG.)±	INCH	Sheet 2	of 2	SC4	1: 12
CONFIDENTIAL DISCL This drawing is the pr POWEREX.INC. of the SCOTT F	DRAWN BY	CHECKED BY	APPROVED I ENGINEERIN		
and subject to return on contents are confidential a	GES	DMS	JBC	СТ	
copied or submitted to outs use or examinati		11/26/12	1/2/13	1/2/13	3 1/2/13
MATERIAL N/A			OW	12:	ÊX
PART NAME		150 PREDUCTION DRIVE, HARRISON, DHID 45030 Ph: 888-769-7979 FAX: (513) 367-3125			
DUPLEX LAB	VACUUM	DWG ND			SIZE
FLOW SCHEM	MATIC	LV	VDOG	803	
2				1	LVVD0303B. dwg
—			-		

AUTO PURGE IS OPTIONAL





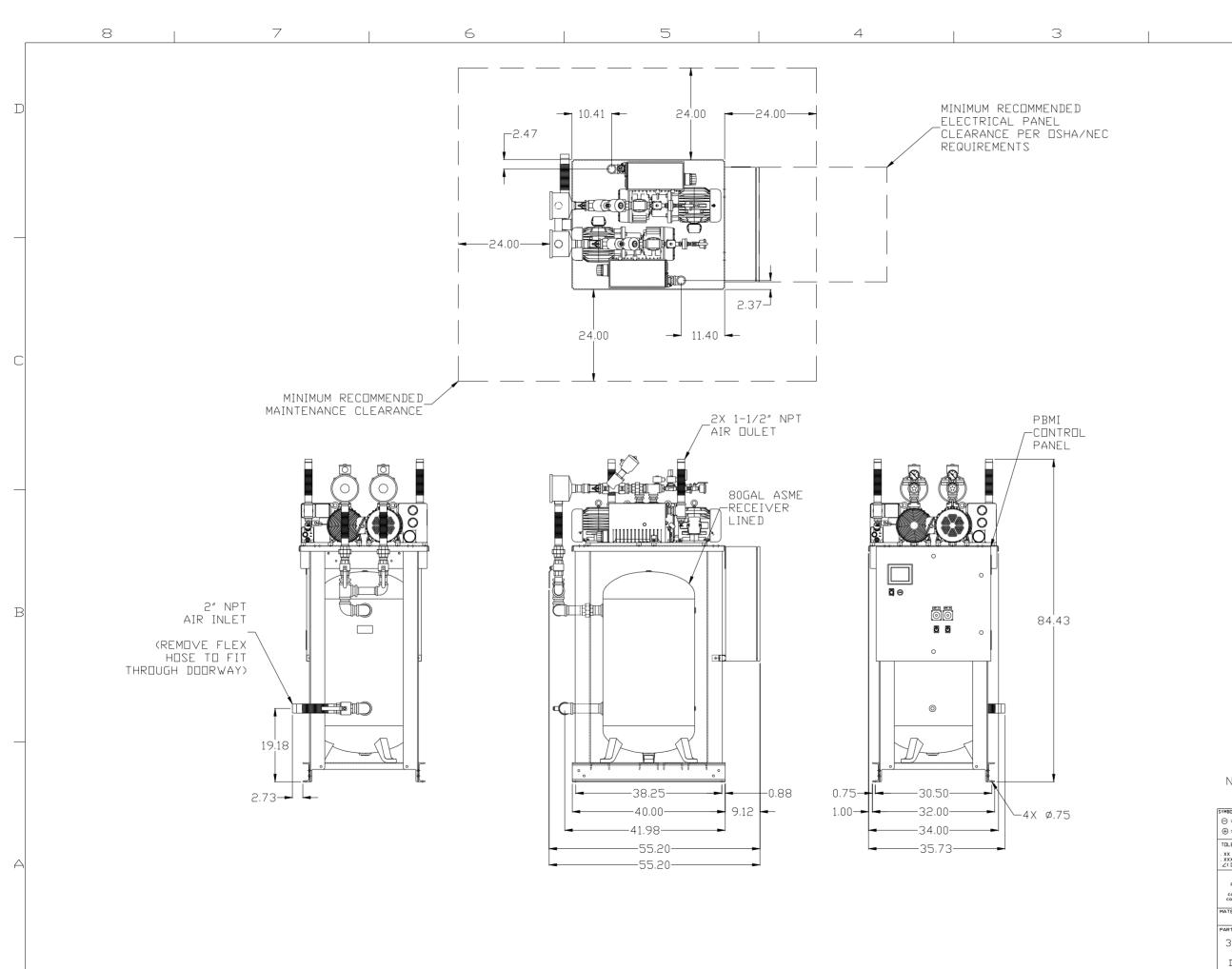
PURGE SOLENDID VALVE -NORMALLY CLOSED 1/2 INCH ELECTRICALLY ACTUATED VALVE

2				1			
	REV	ZONE	REVISION	DATE	ECN	NAME	СНКД
	B-1	ALL	RELEASE TO PRODUCTION	1/2/13	PXEC0003	GES	DMS
	C-1	1 ALL	UPDATED TO RA SERIES PUMP	10/3/16	PXEC0148	AEK	GES
	D-1	1 ALL	ADDED LINING NOTE TO TANK	4/13/18	PXEC0229	MAH	GES

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SYMBOL LEGEND $\Theta$ = MINUS DRAFT $\Theta$ = MINUS DRAFT REG'D REG							
⊕ = PLUS DRAFT	▶ = BRINELL	HARDNESS	HARDNESS Y14.3 Multi and sectional view dwgs. Y14.5M Dimensioning and tolerancing				
TOLERANCES NOT SPECIFIED . XX ±	AUTECAD REL2008 LT	DO NOT SCA	LE DRAWIN	G FDF	R DIN	MENSIONS	
. XXX ± ∠(DEG.)±	INCH	Sheet 1	of 2		SCALE	1:12	
CONFIDENTIAL DISCL This drawing is the pr POWEREX, INC, of the SCOTT F	DRAWN BY	CHECKED BY	APPROV		MFG/MRKTG	]	
and subject to return on contents are confidential a	GES	DMS	JE	BC .	CT		
copied or submitted to outs use or examinat		11/26/12	1/2/13	1/2	/13	1/2/13	
N/A			OW	\$	:7	EX	
3HP LAB VACU		TION DRIVE, H -769-7979 FAX			125		
SHE LAD VACU	010 000	DWG NO				SIZE	
DUPLEX TANK N	LV	VDO3	03	1	D		
2			-	1		LVVD0303B. dwg	,

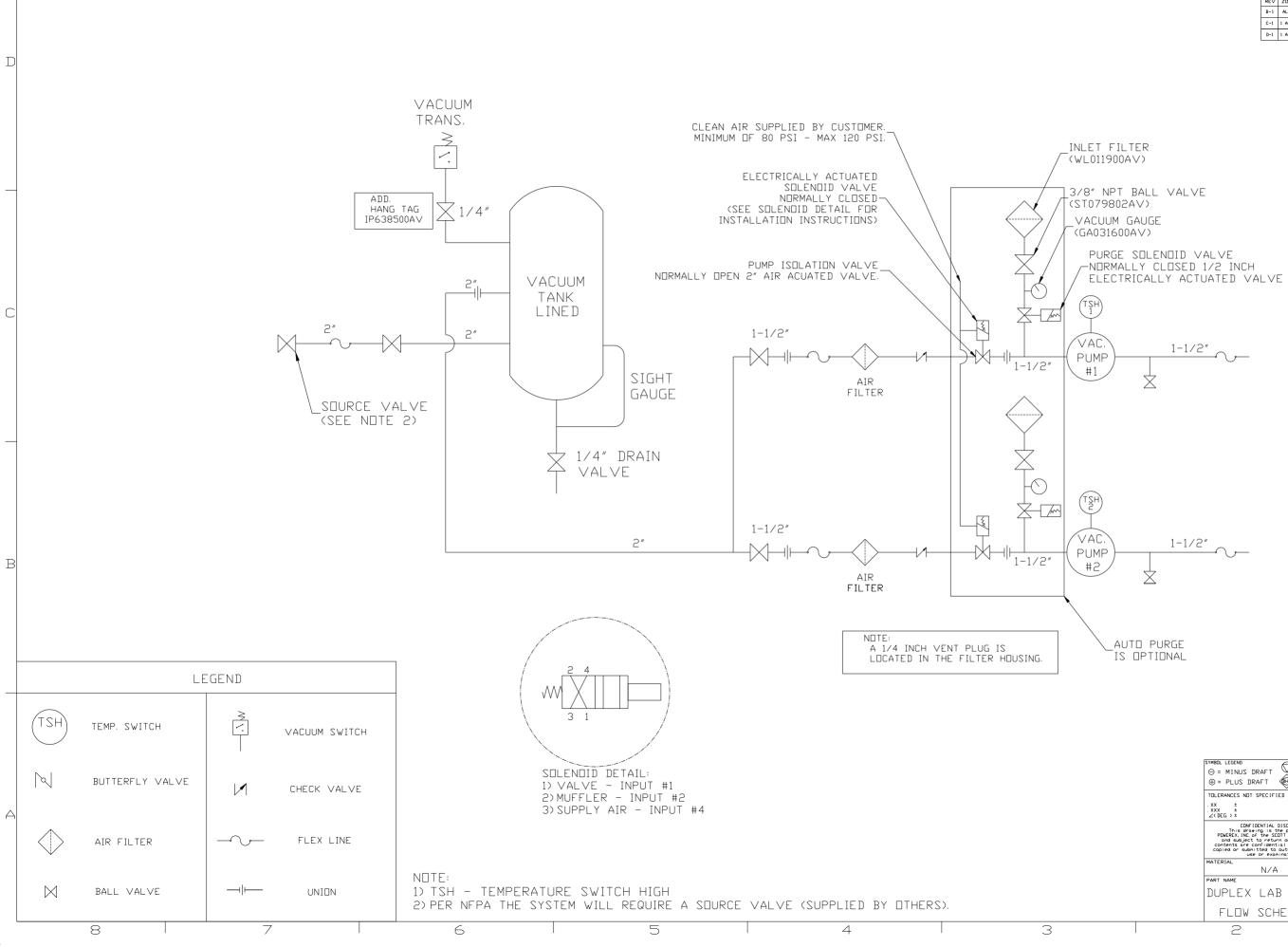
NOTE: AUTO PURGE IS OPTIONAL.

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	REV	ZONE	REVISION	DATE	ECN	NAME	СНКД		
	B-1	ALL	RELEASE TO PRODUCTION	1/2/13	PXEC0003	GES	DMS		
	C-1	1 ALL	UPDATED TO RA SERIES PUMP	10/3/16	PXEC0148	AEK	GES		
	D-1	1 ALL	ADDED LINING NOTE TO TANK	4/13/18	PXEC0229	MAH	GES		



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SYMBOL LEGEND ⊖ = MINUS DRAFT ⊕ = PLUS DRAFT	REQ'D	AL CONTROL HARDNESS	Drawings to current rev ANSI standa Y14.3 Multi o Y14.5M Dimens	ision of th nds. and sectiona	ne following I view dwgs.	
TDLERANCES NDT SPECIFIED	AUTOCAD REL2008 LT	DO NOT SCA	LE DRAWIN	IG FOR DI	MENSIONS	
. XXX ± ∠(DEG.)±	INCH	Sheet 2	of 2	SCAI	-E 1:12	A
This drawing is the pr	CONFIDENTIAL DISCUSSURE This drawing is the property of POUCREX, INC. of the SCDIT FEIZER COMPANY and Subject to return on demand. Its contents are confidential and must not be copied or submitted to autside parties for use or examination.			APPROVED BY ENGINEERING		
and subject to return on contents are confidential a				JBC	CT	]
use or examinati				1/2/13	1/2/13	
MATERIAL N/A			OW		EX	
PART NAME			CTION DRIVE, H		45030	
DUPLEX LAB	VACUUM	Ph: 889 DWG ND	I-769-7979 FAX	: (513) 367-	3125 SIZE	
FLOW SCHEM	IATIC	LV	VDO3	03		
2				1	LVVD0303B. dwg	,

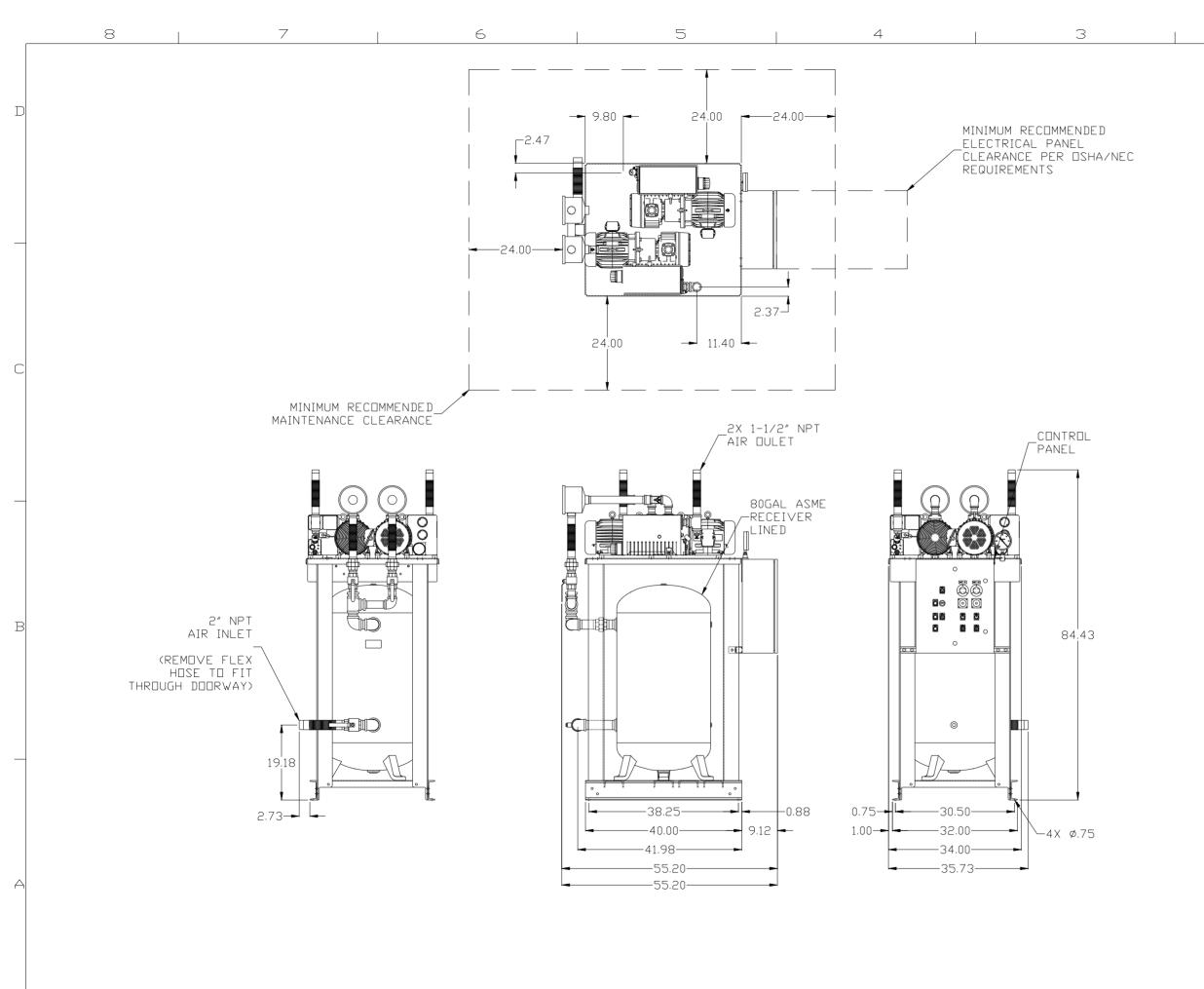
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	REV	ZONE	REVISION	DATE	ECN	NAME	СНКД
	B-1	ALL	RELEASE TO PRODUCTION	1/2/13	PXEC0003	GES	DMS
	C-1	1 ALL	UPDATED TO RA SERIES PUMP	10/3/16	PXEC0148	AEK	GES
	D-1	1 ALL	ADDED LINING NOTE TO TANK	4/13/18	PXEC0229	MAH	GES

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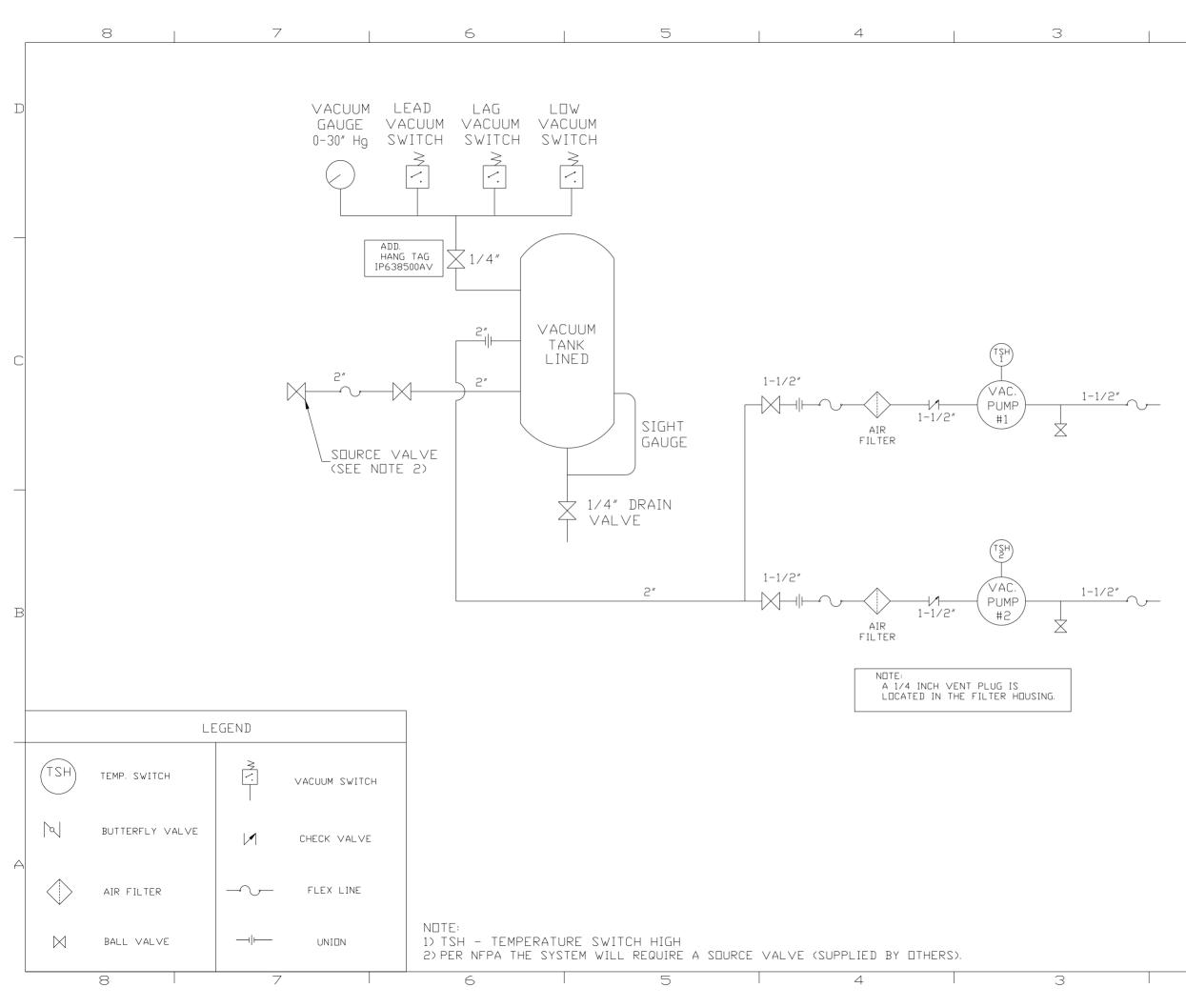


SYMBOL LEGEND ⊖ = MINUS DRAFT ⊕ = PLUS DRAFT ⊕ = PLUS DRAFT ⊕ = BRINELL HARDNESS ↓14.5% Dimensioning and tolerancing						
TOLERANCES NOT SPECIFIED	AUTOCAD Rel2008 L1	DO NOT SCAI	LE DRAWIN	G FOR D	IMENSIONS	
. XXX ± ∠(DEG.)±	INCH	Sheet 1	of 2	SCA	1:12	A
CONFIDENTIAL DISC This drawing is the p POWEREX, INC. of the SCOTT F	operty of	DRAWN BY	CHECKED BY	APPROVED B ENGINEERIN		]
and subject to return on contents are confidential of	GES	DMS	JBC	СТ	]	
copied or submitted to outs use or examinat		11/26/12	1/2/13	1/2/13	1/2/13	
MATERIAL N/A			OW		EX	
PART NAME		150 PREDUC	TION DRIVE, H	ARRISON, DHI	D 45030	
3HP LAB VACU	UM 80G	DWG ND	-769-7979 FAX	(513) 367-	SIZE	ł
DUPLEX TANK M	IDUNTED	LV	VDO3	03	D	
2			-	1	LVVD0303B. dwg	

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			1			
RE∨	ZONE	REVISION	DATE	ECN	NAME	СНКД
B-1	ALL	RELEASE TO PRODUCTION	1/2/13	PXEC0003	GES	DMS
C-1	1 ALL	UPDATED TO RA SERIES PUMP	10/3/16	PXEC0148	AEK	GES
D-1	1 ALL	ADDED LINING NOTE TO TANK	4/13/18	PXEC0229	MAH	GES

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SYMBOL LEGEND ⊖ = MINUS DRAFT ⇒ ADDITIONAL CONTROL REQ'D ADDITIONAL CONTROL Drawings to conform to the current revision of the following ANSI standards.						
⊕ = PLUS DRAFT	<pre>&gt; = BRINELL</pre>	HARDNESS	ANSI Standards. Y14.3 Multi and sectional view dwgs. Y14.5M Dimensioning and tolerancing			
TOLERANCES NOT SPECIFIED	AUTOCAD REL2008 LT	. DO NOT SCAI	LE DRAWIN	G FOR DI	MENSIONS	
. XXX ± ∠(DEG.) ±	INCH	Sheet 2	of 2	SCAL	E 1:12	
CONFIDENTIAL DISCL This drawing is the pr POWEREX, INC. of the SCOTT F	DRAWN BY	CHECKED BY	APPROVED BY ENGINEERING	MFG/MRKTG		
and subject to return on contents are confidential of	demand. Its and must not be	GES	DMS	JBC	СТ	
copied or submitted to outs use or examinat		11/26/12	1/2/13	1/2/13	1/2/13	
N/A			OW	13:1	EX	
PART NAME DUPLEX LAB		TIDN DRIVE, H				
DUFLEA LAD	VACUUM	DWG ND			SIZE	
FLOW SCHEN	MATIC	LV	VDO3	03	D	
2			-	1	LVVD0303B. dwg	, J

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## L L ALL REVISION DATE ECN NAME CHKD B-1 ALL RELEASE TO PRODUCTION 1/2/13 PKC0003 GES DMS C-1 1 ALL UPDATED TO RA SERIES PUMP 10/3/16 PKC0048 AEK GES D-1 1 ALL ADDED LINING NOTE TO TANK 4/13/18 PKE0229 MAH GES